

# CERTIFICATE OF CALIBRATION

ISSUED BY:

SERCAL MATERIALS TESTING MACHINES SERVICES LTD  
UKAS ACCREDITED CALIBRATION LABORATORY

CERTIFICATE NUMBER: 50865

DATE OF ISSUE: 27 February 2018



0375

## SERCAL MTMS LTD.

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Approved Signatories  
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**Issued To:** Strainstall Ltd

**Address:** Britten Norman, Bembridge Airport, Bembridge, Isle of Wight PO35 5PR

**Machine Description:** 250tonnef Baldwin Universal **Serial Number:** 512215

**Manufacturer / Type:** Baldwin B250T **Force Capacity:** 250Tonnef

**Display System:** Single Range Digital Display

**Force Transducer:** Druck Pressure Transducer **Serial Number:** 2137905

**Associated Equipment:** Data Track Digital Display Tracker 200 **Serial Number:** 11040166

**Date of Calibration:** 21 February 2018 **Ambient Temperature:** 17.1°C

**Sercal Quote Reference:** Q180143R **Location:** Test Area

Previous certificate number: N/a

### Method:

The testing machine identified above has been calibrated in accordance with the requirements of **BS EN ISO 7500-1:2015** over the ranges given below for increasing forces only. The calibration was performed using force proving devices and / or masses which meet the requirements of BS EN ISO 7500-1 and equipment which is calibrated in accordance with BS EN ISO 376:2011. The machine complied with the requirements of the standard for the following ranges and classifications with regard to the relative error, repeatability, resolution and zero return to which table 2 of the standard refers:

Range	Mode	Status	Classification of range(s) to minimum force
250Tonnef	Compression	As found	250Tonnef Class 1 down to 10Tonnef
250Tonnef	Tension	As found	250Tonnef Class 1 down to 10Tonnef

Detailed tabulated results are shown on the following pages.

Calibrated by: Lee Smith

Certified by:

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The following traceable force proving equipment was used for the calibration:

Description	Capacity	Class	Serial Number	Certificate Number	Date Calibrated
Nobel DC Ratio meter	-	-	3026	0478/2017110073-1	08 December 2017
Load Cell	500kN	0.5	600/5U	2016120153-1	23 May 2017
Load Cell	3000kN	1.0	3000/7C	2016120144-1	23 March 2017
Load Cell	3000kN	1.0	3000/4U	2016120041-1	08 January 2018

With reference to clause 6 of BS EN ISO 7500-1 the proving equipment used has been calibrated to BS EN ISO 376 and the class of the proving device(s) was equal to or exceeded the class to which the machine has been verified.

The expiry date of the certificates of calibration for the elastic proving devices used is 26 months and for masses 5 years from the dates given above.

Where masses are used, the value for gravity (g) used to calculate the forces exerted by the masses was  $9.815\text{m/s}^2$

When using elastic proving devices the constant indicated force method was used to effect the verification. When masses are used the constant true force method was used to effect the verification. Three verification runs were made on each range

The Interval between verifications, clause 9 of the standards refers.

The time between verifications depends upon the type of testing machine, the standard of maintenance and the amount of use. Unless otherwise specified it is recommended that the verification be carried out at intervals not exceeding 12 months. The machine shall in any case be verified if it is moved to a new location necessitating dismantling or if it is subject to major repair or adjustment.

The Sercal Calibration Laboratory is accredited by UKAS to BS EN ISO 17025 (General requirements for the competence of testing and calibration laboratories ) to perform the calibration which is reported on this certificate.

Prior to verification the machine was inspected for good working order and was found to satisfy the guidelines given in section 5 of BS EN ISO 7500-1

The calculation of the accuracy and repeatability errors and the classification of the testing machines performance was made in accordance with the method specified in BS EN ISO 7500-1:2015

In the result tables which follow a negative relative error indicates that the machine indicator lags the true applied force. Where there are adjacent results at the same force increment, these are at the overlap point from the two proving devices used.

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor  $k=2$ , providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

The uncertainty stated above refer to values obtained during calibration and make no allowances for factors such as long term drift, temperature and alignment effects, the influences of these factors should be taken into account by the user.

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## Results:

Range 1 250Tonnef Compression			Range 2 250Tonnef Tension		
These results are:		As found - no adjustments were made	These results are:		As found - no adjustments were made
Nominal Force	Relative Error	Relative Uncertainty	Nominal Force	Relative Error	Relative Uncertainty
Tonnef	%	%	Tonnef	%	%
10.00	-0.65	0.32	10.00	-0.63	0.31
17.50	-0.36	0.28	17.50	-0.46	0.26
20.40	-0.34	0.27	20.40	-0.36	0.27
20.40	-0.23	0.35	20.40	-0.13	0.32
25.00	-0.19	0.34	25.00	-0.35	0.34
50.00	-0.26	0.32	50.00	-0.37	0.31
75.00	-0.13	0.32	75.00	-0.24	0.30
100.00	0.02	0.33	100.00	-0.22	0.29
125.00	0.01	0.33	125.00	-0.20	0.29
150.00	0.02	0.33	150.00	-0.22	0.30
175.00	0.02	0.32	175.00	-0.18	0.29
200.00	0.03	0.32	200.00	-0.17	0.29
225.00	0.04	0.32	225.00	-0.15	0.29
250.00	0.07	0.32	250.00	-0.14	0.29

In the result table(s) above a negative relative error indicates that the machine indicator lags the true applied force.

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor  $k=2$ , providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

The uncertainty stated above refer to values obtained during calibration and make no allowances for factors such as long term drift, temperature and alignment effects, the influences of these factors should be taken into account by the user.